

# Packing, Pricing and Loading Operations

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#### Talk contents

- Commercial partner: Red Funnel
- Blocks of work
  - Integrated dynamic pricing and packing
  - Queue constrained loading operations
  - Vehicle ferry loading simulator (demo)







### **Commercial partner**



- Red Funnel: provide a road vehicle transport service between Southampton and the Isle of Wight
- From small vehicles such as motorbikes to large freight vehicles
- Tickets can be bought online up to 6 months prior to departure





- Red Funnel's terminal in Southampton
- Ro-ro ferries (roll on roll off)





#### **Mezzanine decks**



The use of mezzanine decks increase the capacity of the ferry for low vehicles whilst reducing the capacity for high vehicles



### Deck configurations and demand scenarios



High car demand 2 Mezzanine decks Medium demand 1 Mezzanine deck High freight demand O Mezzanine decks



# **INTEGRATED PRICING AND PACKING**



### Dynamic pricing problem description

**Objective:** derive a dynamic pricing policy that maximises the expected revenue from the sale of vehicle tickets

- Ferry capacity depends on packing efficiency
- Customers
  - Arrive at random times during the selling season which begins 6 months before departure
  - Customer willingness-to-pay is dependent on time until departure and varies between vehicle types
  - Vehicles vary in **size**



#### Illustration of one selling season





We have developed two main approaches

- 1. Optimal (**Exact**)
- 2. Heuristic (**Simulation based**)





- Notation
  - *s* denotes the state at any given time interval and captures the ferries remaining capacity for vehicles.
  - *s*' denotes the new state after one sale starting from state *s*
  - $V_t(s)$  denotes the 'revenue-to-go' or the expected future revenue if the state is s at time t
  - $\lambda_{t,i}$  denotes the probability that a customer with vehicle type *i* arrives at time *t*



- Input functions
  - Price acceptance function:
     *α*(*i*, *p*, *t*) returns the probability that a customer with vehicle type *i* will pay a price *p* at time *t*
  - Transition function:

f(s, i) returns the new selling
season state s' if a customer with
vehicle type i purchases a ticket
at a time when initially in the
state is s





- Dynamic pricing formulation
  - The optimal dynamic pricing look-up-table policy can be derived by solving the Bellman equations by backwards recursion

$$V_{t}(s) = \max_{p \in P} \left\{ \left\{ \sum_{i \in I} \lambda_{t,i} \{ \alpha(i, p, t)(p + V_{t+1}(f(s, i))) + (1 - \alpha(i, p, t))V_{t+1}(s) \} \right\} + \lambda_{t,0}V_{t+1}(s) \right\}$$

$$\forall s \in S, \forall t \in 1..T - 1$$

$$V_{T}(s) = 0, V_{t}(0) = 0$$
(1)

- In each state at each time 3 events can occur
  - 1. No customers arrive
  - 2. A customer arrives but does not purchase a ticket
  - 3. A customer arrives and purchases a ticket

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One-dimensional bin packing (1DBP) Two-dimension packing heuristic (2DH)

# PACKING ALGORITHM DERIVED STATES



#### **Exact and Simulation based state definitions**





### **One-dimensional bin packing (1DBP)**

- Each deck consists of a set of lanes (bins)
- Each bin has a width, height and length (constraints)
- Maximise the value of the packed vehicles
- $Max \sum_{i=1}^{|I|} \sum_{j=1}^{|J|} \sum_{k=1}^{|J_j|} s_{ijk} x_{ijk}$

$$\begin{split} &\sum_{j \in J} \sum_{k \in J_j} x_{ijk} \leq d_i \quad \forall i \in I \\ &\sum_{i \in I} l_i x_{ijk} \leq \hat{l}_j \quad \forall j \in J, \qquad \forall k \in J_j \\ &x_{ijk} \in \mathbb{N} \quad \forall \{ \forall i \in I, \qquad \forall j \in J, \qquad \forall k \in J_j \} \end{split}$$





### **One-dimensional bin packing (1DBP)**

- Extended to allow:
  - for vehicles parked across adjacent lanes
  - for variable **lane and deck configurations**



### Two-dimensional packing heuristic (2DH)

• **A vehicle sliding procedure** was used to track the remaining space state and the available vehicle positions



• Loading decisions (vehicle *k* and its position *j*) are chosen to maximise a weighted sum of efficiency attribute scores

$$- (j^*, k^*) = argmax\{\sum_{i=1}^{n} w_i a_{ijk}\}$$

• A metaheuristic is used to tune the weights to maximise packing efficiency



#### Vehicle mix state space





#### Remaining deck area state space



Car deck remaining area

Different vehicle types have different space requirements (different arrow length)

Non-linear discretisation choice allows for low remaining capacity state where only some vehicles types still fit onto the ferry

A pointwise value function approximation is calculated which yields a corresponding dynamic pricing policy



#### Intermediate state value interpolation (1-d case)





#### Approximating the value function (Simulation based approach)



 $V_t(s) = c(linear interpolation) + (1 - c)(gradient based interpolation)$ 



#### **Concave structure of value function**



The concave structure of the value function is exploited to speed up the solution time of the dynamic program



#### Simulation based approach compared to Exact





### The interaction between packing and pricing

- X-axis: vehicle mix state sorted by total length of vehicles
- Y-axis: Total expected revenue
- Interpretation: future profit does not strictly monotonically increase with remaining lane space
- This is because vehicle mixes with many large vehicle reduce the flexibility for packing extra vehicles thereafter





# THE VEHICLE FERRY LOADING PROBLEM





• Parallel queues for pre-sorting vehicles



## The vehicle ferry loading problem

- On departure day vehicles who have purchased tickets **arrive at random times** before departure
- Upon arrival vehicles are **directed to terminal queues** according to their type and dimensions
- The **queue orders are fixed** and vehicles can only by loaded from the fronts of queues
- Vehicles that **cannot be loaded** receive a refund and compensation, known collectively as a **penalty**



### Queue constraints can make a packing problem infeasible





This problem can occur whenever it is not possible to keep all vehicle types in separate queues



### Queue constrained packing problem

**Objective:** maximise revenue from the sold vehicle tickets minus penalties for failing to load any vehicles

- Inputs:
  - Set of vehicles who have purchased tickets, arrival time uncertainty
- Decisions:
  - **Yard policy** for arrival vehicles
  - **Packing solution** after a realisation of arrivals



# GUILLOTINE CUT INSPIRED PACKING METHODOLOGY



## Sequential Guillotine-Cut-KnapSack packing approach (SGCKS)

- Models queue order and position reachability constraints
  - Vehicles are loaded from the fronts of queues first
  - Parking positions have to be reachable from the ferry entrance
- In the SGCKS methodology there are two decision variables
  - Yard policy
  - Packing solution
- The yard policy and packing solutions are each encoded as **integer strings**



# Yard policy solution encoding

	Quantiles							
Strip type		small	middle	large				
	Width	0	1	2				
	Length	3	4	5				

Example solution={2,5,3}



2=Vehicles with a large width5=Vehicles with a large length3=Vehicles with a small length

 $t_{l,n} \ge t_{l,n-1} \ge \dots \ge t_{l,2} \ge t_{l,1}$ 

The queue orders are dependent upon random arrival times and a lane allocation policy



## SGCKS packing solution encoding

	Quantiles						
Strip type		small	middle	large			
	Bottom row	0	3	6			
	Left column	1	4	7			
	Right column	2	5	8			

- 3 cut orientations
- 3 rectangle size quantiles

#### Ø=bigitcolohony, knoglikbiatgibligthitidtissles

Example solution={3,2,7,0,6}









#### SGCKS relaxation (General Packing or GP)

• Instead of strictly obeying the vertical and horizontal cuts use the nearest corner positions, this recovers wasted space within previous cuts





School of Mathematics

#### Utilisations and optimality gaps for SGCKS approaches





### Two stage stochastic optimisation formulation

- First stage:
  - Determine a yard policy that will maximise operational revenue
  - Given uncertain arrival orders
- Second stage:
  - Solve the packing solution for a realisation of the arrival process
  - With yard queues built from the first stage yard policy solution
  - The objective is to minimise penalty payments



#### First stage solution strategy

- Use a **random set of arrival scenarios** (*S*) as the training sample
- Find a yard policy *y* and a set of packing solutions *P* (one for each arrival scenario) which maximises the achievable revenue
- Iterative metaheuristic iterates between
  - Packing optimisation for each scenario whilst fixing the yard policy
  - Optimise the yard policy whilst fixing the packing solution strings
- Two candidate objective functions
  - Expected revenue
  - MAXIMIN



#### Maximise the intersection vehicle mix (MAXIMIN)



{1,2}: Simple intersection (just take the minimum of each vehicle type){2,2}: Intersection after accounting for nested vehicle sizes



### Committing to a subset of the booked vehicles

- The vehicle mix intersection approach provides a single vehicle mix that can definitely be packed in each scenario
- Therefore we could try to rebook vehicles not in the intersection
- Two policies are tested
  - Commit to the intersection vehicle mix and pre-emptively refund the rebooked vehicles (under the assumption that this rules out a compensation payment)
  - Commit all vehicles, this means do nothing



### First stage formulation

- $\max_{y,P} \sum_{j \in J} R_j m_j$  -Revenue value of the achievable vehicle mix
- Subject to

1. 
$$v_s \leftarrow g(p_s, f(y, s)) \quad \forall s \in S$$

2. 
$$m_j = \min_{b \in B} (v_{bj})$$
 or  $(\sum_{b \in B} v_{bj})/w \quad \forall j \in J$ 

3.  $B \subset S$ 

4. |B| = w

-SGCKS maps *y* and *P* to vehicle mixes
-achievable vehicle mix (intersection or expected)
-over a subset of the arrival scenarios
-the size of the subset (risk parameter)



### **Experimental results**

- Graph 1: The effect of the number of terminal queues on packing efficiency
- Graph 2: Objective function comparison and committed vehicle mix policy comparison
- Graph 3: The effect of the size of number of scenarios (*S*) and subset size (*w*)



#### The effect of the number of queues





### **Expected revenue Vs MINIMAX**





### The effect of |B| and |S|

Revenue		Subse	t size (	B)												
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Uncertainty	1	55330														
set	2	56240	56778													
size	3	55781	56352	56921												
(S)	4	55214	57029	56680	55262											
	5	55494	56607	56827	56595	54862										
	6	55373	56767	56851	57188	56129	54721									
	7	55682	56731	57021	55847	55667	55940	54776								
	8	56225	56404	56524	56504	56548	54828	54825	54252							
	9	55516	56700	57148	56933	56277	55411	54828	53878	52969						
	10	55918	56289	56343	56980	56482	56080	54756	53807	55349	54014					
	11	55992	56779	56849	56925	56377	56206	55543	54554	54557	54414	52922				
	12	55909	55892	57075	56919	56891	54781	56172	54915	53882	54889	53272	52820			
	13	54907	56373	56769	56728	56157	55482	56015	56173	54727	54154	53622	52169	52448		
	14	56092	56052	56562	56993	56236	56396	54889	55169	53342	54600	54171	53668	54411	52105	
	15	55392	56118	56205	56980	56832	55514	56236	55900	55572	54672	53312	52191	53878	54460	53652

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 præximtseslfbyrsettingn/SttiangdtoBlvæs bigdsæsvptisseibkehicle mixes



# **LOADING SIMULATOR DEMO**



<u>S</u>				- 🗆 🗙	
Test scenarios Settings Yard layouts Score boards Scenario options					
Name:					
Uterstructure         No.5         Total vehicle weight (tonnes): 310.5         No.5         No.5           12         27         28         27	Mezz decks: 1, TestSc	2 24 25 26 27 28 29 30 31 32 33 34 35 36 37	37       38       39       40       41       42       43       44       45       46       47       48       49		
	0 Mezz Decks	Cars Vans	0(106,16) 0(5,0)	≜∲ Start	
	1 Mezz Decks	Minibus_Motorhomes Caravans Other Towed	0(2,1) 0(3,0) 0(1,0)	Save final solution	
	2 Mezz Decks	 Motorcycles Coaches	0(8,0) 0(0,1)	Computer solution	
	Overide parking gaps	Freight_Medium Freight_Large	0(5,0) 0(3,0)	Auto complete	
	Include centre of mass	Drop_Trailers Unaccom_Cars	0(1,0) 0(0,0)		
	Large vehicle turning circles	Parcel_Cages Miscellaneous	0(0,0) 0(0,0)	Find best deck configuration <b>↓</b>	



### Conclusion

- Two approaches to integrated packing and pricing for dynamic pricing of vehicle ferry tickets were developed
- Main insights:
  - Packing interactions preclude a strictly optimal formulation based on a remaining space state in favour of vehicle mix states
  - However close to optimal solutions can still be derived using a remaining space state definition



### Conclusion

- The loading simulator implemented as a training tool has gained the interest of Red Funnel
- In an investigation of the effect queue constrained packing—a problem that Red Funnel will face to a greater extent in the future revealed that:
  - Fewer queues does (as expected) significantly reduce packing efficiency
  - A MaxiMin objective function reduces overfitting to a small sample of training scenarios
  - The number of scenarios and subset parameter choices depend on the degree of nested vehicle size relations



## Thank you